FOREVER®
DIGITAL TRANSFER APPLICATIONS TECHNOLOGY

FOREVER GmbH   Robert-Bosch-Str. 43, D-68542 Heddesheim
Phone: +49 (0) 62 03/930 20 - 0   **Fax:** +49 (0) 62 03/930 20 - 40
E-mail: info@forever-ots.com   **Web:** www.forever-ots.com

Transfer Instructions for:
FINISHING with Hot Stamping Foils
ONLY FOR LASER-DARK (NO-CUT) A-FOIL FINISHING & OKI WHITE TONER PRINTERS

HSF⊕   FINISHING WITH HOT STAMPING FOILS:
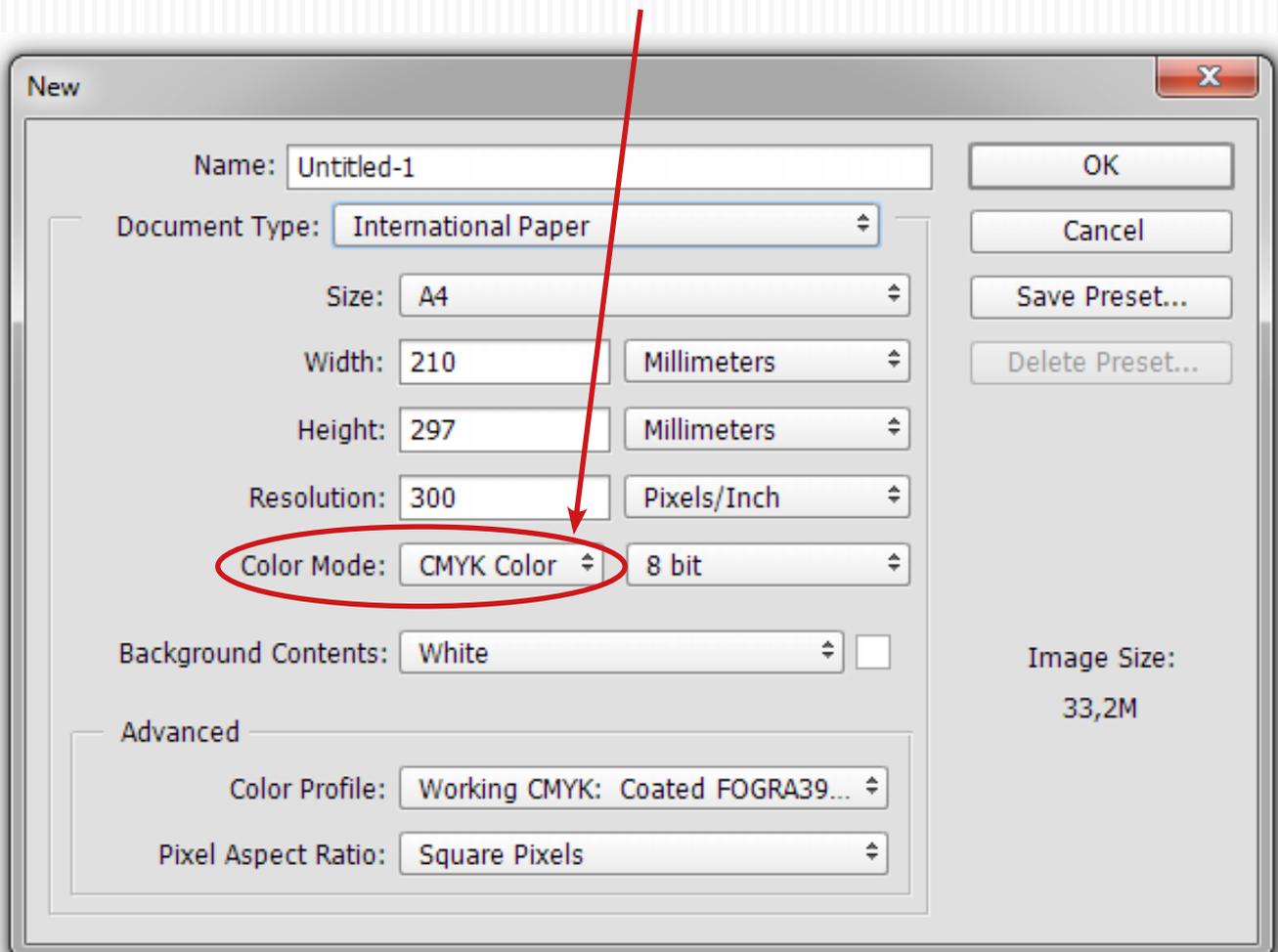How to make **TEXT & SHAPES** 4-Color-Black (400% Black) in **PHOTOSHOP**

Ps

PRINT FILE PREPARATION:
STEP 1: NEW DOCUMENT SET-UP FOR CMYK:

- ☑ Open Photoshop.
- ☑ Create a "**New Document**".
- ☑ Search for "**Color Mode**" and Choose "**CMYK Color**".
- ☑ Click "**OK**".

COLOR MODE: CHOOSE "CMYK COLOR"

New

Name:	Untitled-1		OK
Document Type:	International Paper		Cancel
Size:	A4		Save Preset...
Width:	210	Millimeters	Delete Preset...
Height:	297	Millimeters	
Resolution:	300	Pixels/Inch	
Color Mode:	CMYK Color	8 bit	
Background Contents:	White		Image Size:
			33,2M

Advanced

| Color Profile: | Working CMYK: Coated FOGRA39... |
| Pixel Aspect Ratio: | Square Pixels |

FOREVER®
DIGITAL TRANSFER APPLICATIONS TECHNOLOGY

FOREVER GmbH   Robert-Bosch-Str. 43, D-68542 Heddesheim
Phone: +49 (0) 62 03/930 20 - 0   **Fax:** +49 (0) 62 03/930 20 - 40
E-mail: info@forever-ots.com   **Web:** www.forever-ots.com

(HSF) FINISHING WITH HOT STAMPING FOILS:
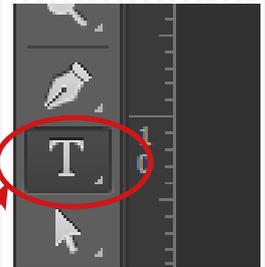How to make **TEXT & SHAPES** 4-Color-Black (400% Black) in **PHOTOSHOP**

Ps

PRINT FILE PREPARATION:
STEP 2: MAKE TEXT & SHAPES 4-COLOR BLACK (400% BLACK)

1 Click the **Text** ("**T**") button in the tool bar on left-hand side of the screen. *See Image 1.*

2 Start typing on the White Board. *See Image 2.*

3 Select/Highlight the text or Double click the Text or Shape Layer. *See Image 2 & 3.*

4 Now look for the "**Color Palette**" on the right-hand side of the screen. *See Image 2.*

5 Change the CMYK percentage values to **C: 100%, M: 100%, Y: 100%, K: 100%.** *See Image 2 & 3.* Click "**OK**", Save & your done.
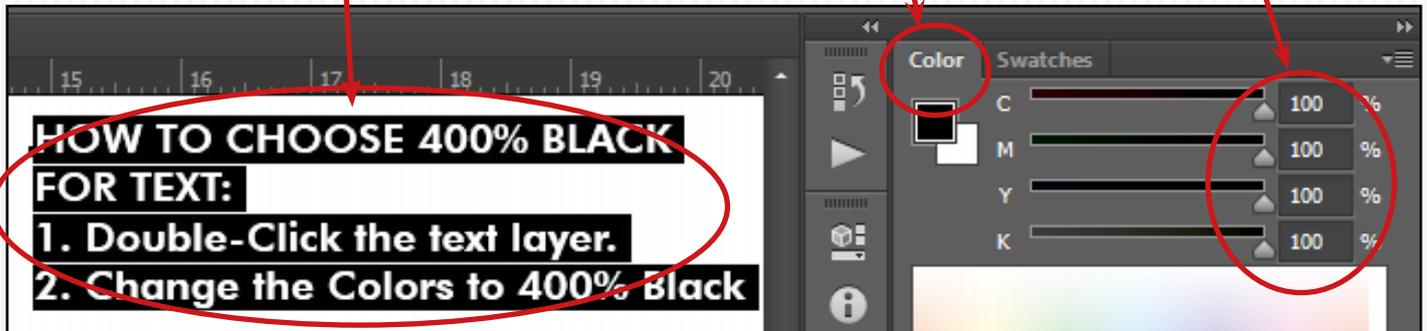
IMAGE 1.

TEXT TOOL

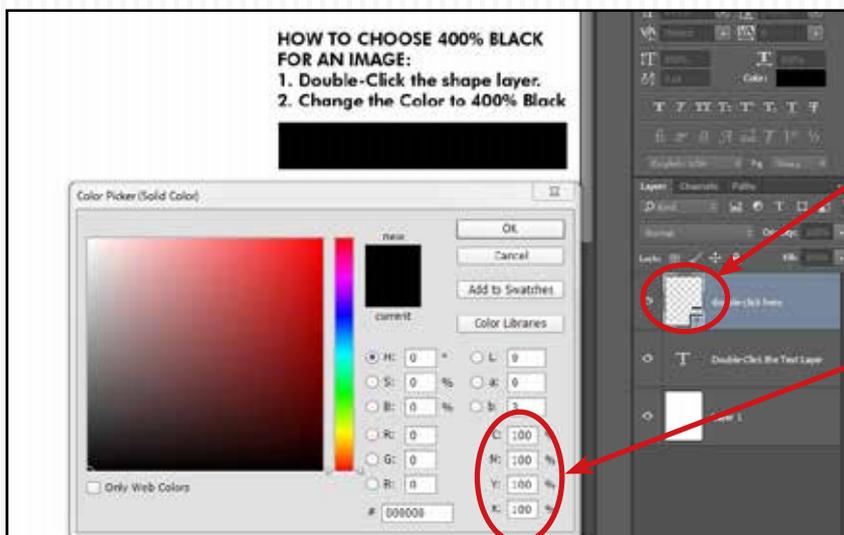**SELECT/HIGHLIGHT TEXT**   **COLOR PALETTE**   **400% BLACK**

IMAGE 2.

IMAGE 3.

DOUBLE CLICK HERE TO SELECT/HIGHLIGHT THE SHAPE OR TEXT

CHANGE TO:
C:100%
M:100%
Y:100%
K:100%

NOW YOU HAVE 400% BLACK